

Work Order ID 61197

Wednesday, August 11, 2010 10:06:18 AM



Page 1

Item ID:	D2652	Accept		Setup	Start	
Revision ID:	0				Stop	
Item Name:	Bushing					
Start Date:	8/11/2010	Start Qty:	200.00		Cust Item ID:	
Required Date:	8/25/2010	Req'd Qty:	200.00		Customer:	
Reference:						

Approvals:	Process Plan:	<u>mf</u>	Date:	<u>10-8-11</u>	Tooling:		Date:		Run	Start	
	QC:		Date:		SPC (Y/N):		Date:			Stop	

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
D2652	Rev A								

100		0.00							
	Hardinge CNC LATHE SMALL								
Hardinge	Memo	0.00							203
Hardinge CNC Lathe Small	1-TURN AS PER FOLIO FA250 & DWG D2652 FOLIO REV: <u>A</u> DWG REV: <u>A</u> 2-DEBURR AS REQUIRED								

10/08/14

110		0.00							
	QC2- Inspect parts off machine FAI/FAIB								
QC	Memo	0.00							203
Quality Control									

10/08/14

120		0.00							
	QC8- Inspect parts - second check								
QC	Memo	0.00							203
Quality Control									

10/08/16

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Work Order ID 61197

Wednesday, August 11, 2010 10:06:18 AM



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Item ID: D2652

Accept



Setup Start



Revision ID:

Stop



Item Name: Bushing

Start Date: 8/11/2010 Start Qty: 200.00



Cust Item ID:

Required Date: 8/25/2010 Req'd Qty: 200.00



Customer:

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Run Start



QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop



Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130 	Identify as per dwg & Stock Location <u>20</u>	0.00							
Packaging	Memo	0.00							
Packaging									
140 	QC21- Final Inspection - Work Order Release	0.00							
QC	Memo	0.00							
Quality Control									

10/8/16 SP

10/08/16 HJ
CL1018116

W/O:		WORK ORDER CHANGES					
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Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

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NOTE: Date & initial all entries

Picklist Print

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Page 1

Work Order ID: 61197



Parent Item: D2652



Parent Item Name: Bushing

Start Date: 8/11/2010

Required Date: 8/25/2010

Start Qty: 200.00

Required Qty: 200.00

Comments: IPP Rev:B 02.06.13 Now machined in house. NG

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
M303R0.500		Purchased	No			100	f	36.8000	0.055	11.57895			



303 Round Bar 0.500"

Location	Loc Qty	Loc Code
MAT	34.8	
114482	10.8	
114852	24	
MAT028	2	
112567	2	

10.8 / 2.4 / 10.8 / 1.4

W/O:		WORK ORDER CHANGES					
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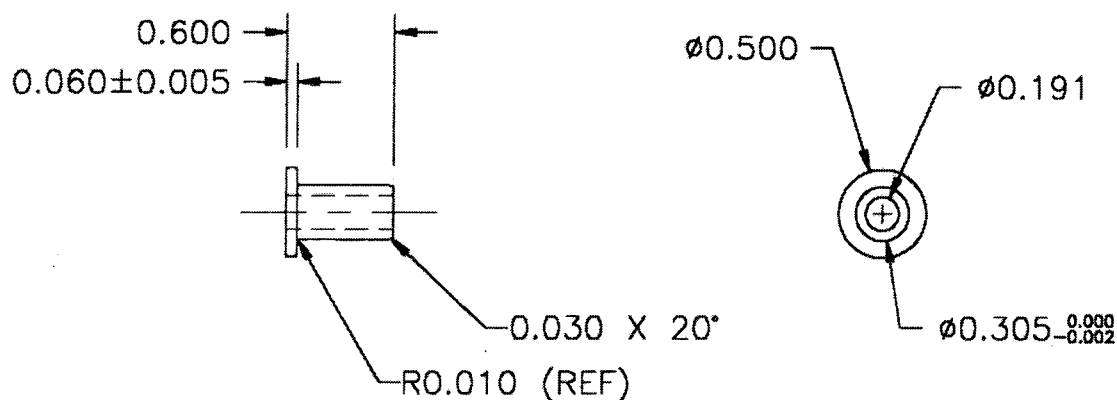
NOTE: Date & initial all entries



DESIGN <i>[Signature]</i>	DRAWN BY <i>[Signature]</i>	DART AEROSPACE USA, INC. FAIRCHILD INTERNATIONAL AIRPORT, WA	
CHECKED <i>[Signature]</i>	APPROVED <i>[Signature]</i>	DRAWING NO. D2652	REV. A SHEET 1 OF 1
DATE 97:03:25		TITLE BUSHING	SCALE 1:1

RELEASED
97/04/25 DS

#61197.



MATERIAL: AISI 303 SS

NOTE: BREAK ALL SHARP CORNERS 0.010 MAX

TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED

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